

**Table for usage recommendation of buffing wheels, polishing pastes and materials**

| Polished material | Used combination of wheels and pastes |           |               |           |                  |         |
|-------------------|---------------------------------------|-----------|---------------|-----------|------------------|---------|
|                   | I. polishing                          |           | II. polishing |           | polishing        |         |
|                   | clear metal                           |           |               |           | galvanic surface |         |
|                   | Material                              | Paste     | Material      | Paste     | Material         | Paste   |
| Steel             | 9,7,8                                 | 5333      | 2,1           | 462       | -                | -       |
| Stainless steel   | 7,1,2,10                              | 5333      | 4,3           | 462,0131  | -                | -       |
| Aluminum          | 8,7,2,4,11,13                         | 7004,7027 | 6             | 462       | -                | -       |
| Chrome            | -                                     | -         | -             | -         | 1,2,5,10         | 17      |
| Nickel            | 5,2,4,1                               | 7004      | 5,4           | 17        | 2,5,10           | 17,0462 |
| Copper            | 1,5,2,10                              | 7027      | 4,3           | 4211      | 2,4,10           | 17,0462 |
| Zinc              | 2,4,3,11,13                           | 7027      | 6             | 462       | 4,6              | 17      |
| Brass             | 8,9,1,2,10                            | 7027      | 4             | 4211      |                  |         |
| Gold, silver      | 4                                     | DULUX     | 4,3,6         | 517       |                  |         |
| Cock-metal        | 5,2,10-13                             | 7004,7027 | 4             | 4211,0131 | 1,2,4,10-13      | 17      |
| Plastic materials | -                                     |           | 6             | 5796      |                  |         |

**Legend:**  
**Textil materials of polishing and buffing wheels:**  
1 – molino, 2 – technical woof, 3 – raised molino, 4 – flannel, 5 – calico, 6 – silk,  
8 – denim for working clothes, 9 – sisal, 10 – green cloth, 11 – sledin,  
12 – molino rekotex, 13 - domestino